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RBE332A94-3400-03-23**Job Sheet 199378****Part No:** RBE332A94-3400-03-23**Job Qty:** 9 pcsDAG
21
9-89**Part Name:** Standoff**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/21/19**Job Tracking No:****Due Date:** 11/15/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	9 pcs	11/15/19	11/15/19	0.00	4.50	Conventional Lathe - 1		/
							Conventional Lathe - 2		
110	QC 2	9 pcs	11/15/19	11/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		/ 19/10/4
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

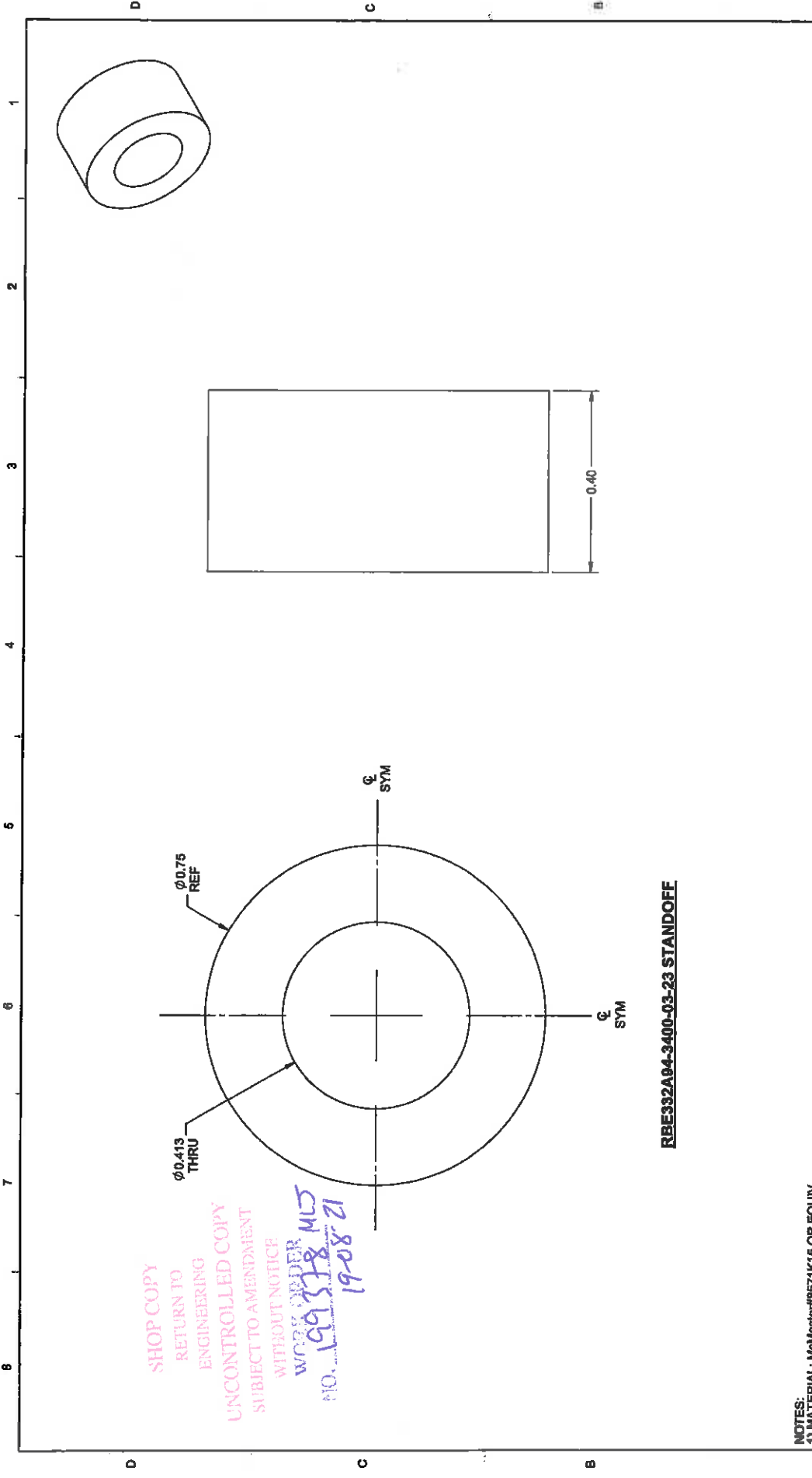
Plex 8/21/19 8:36 AM Dart.lajeunesse.marie

**Container No:** S219892**Part:** RBE332A94-3400-03-23**Job No:** 199378**Serial No/Batch:** S219892**Revision:** A**Inspector:****Exp Date:****Instructions:**

Date: 10/04/19

Dart Aerospace Ltd.
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120 QC 8	9 pcs	11/15/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A- 19-10-05
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
130 Packaging 3-1 - Stock - B4B	9 pcs	11/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	9 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	DAG 21
				QC 21 - SA - 70	9-89 OCT 07 2019
Part Op 100 - 1-Machine as per DWG. 2-Deburr Descriptions: 110 - QC2- Inspect parts off machine FA/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8571K15	Clear Polycarbonate Rod, 3/4" Diameter	.3600 ft (.04 ea)	100-Conventional Lathe - 1	S156841	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Conventional Lathe - 1	8571K15	0	7	0	
Part Specifications					
Specifications could not be found.					



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199378 MCD
19-08-21

RBE332A94-3400-03-23 STANDOFF

NOTES:

- 1) MATERIAL: McMaster#8571K15 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED
DATE 2/14/2019

KPT
KPT
MBB
DP

TOOL PART #
RBE332A94-3400-03

TITLE
TKR DRIVE ALIGNMENT INSPECTION

REV. A
SHEET 24 OF 28
SCALE
NTS

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up							
						Completed By			
						Lead hand / Supervisor			
		QC / QA Coordinator							